



RASP MINE

Community Presentation

December 2016

Rasp Mine

Project Approval MOD4 Review

Wednesday 21 December 2016

- 1. Overview of MOD4
- 2. Concrete Batching Plant
- 3. Blackwood Pit TSF Extension
- 4. Noise Modeling, Results
- 5. Dust Modeling, Preliminary Results
- 6. Potential Environmental Risks
- 7. Proposed Management of Risks

Project Approval MODIFICATION 4

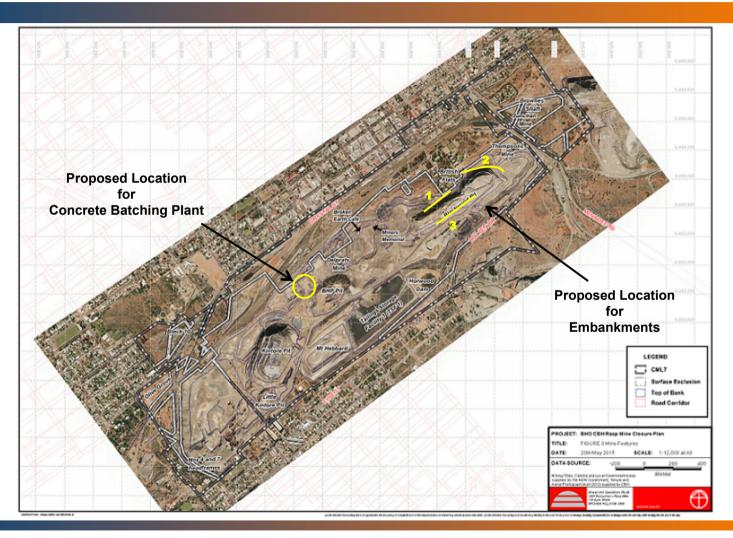
Rob Williamson

Project Approval MODIFICATION 4

The Rasp Mine proposes to submit an application to the Department of Planning & Environment to:-

- Install a Concrete Batching Plant for the manufacture of fibrecrete and concrete for use at the Mine site.
- 2. Extend the life of the Blackwood Pit Tailings Storage Facility by installing embankments and a retaining wall at low points along its perimeter, extending the life of operations from 2019 to 2021.

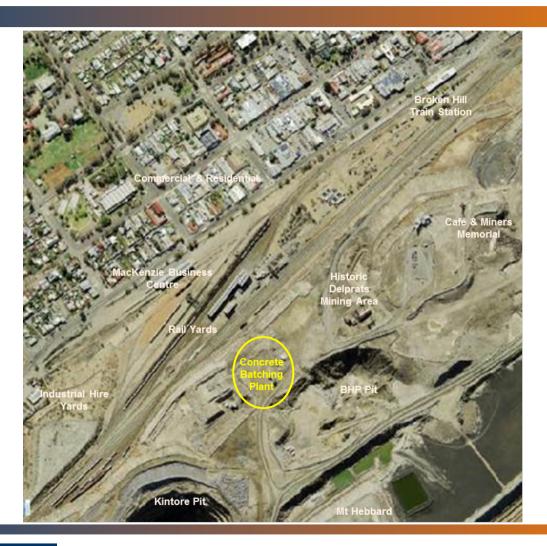
Proposed Locations





Concrete Batching PlantRob Williamson

CBP – Surrounding Environment



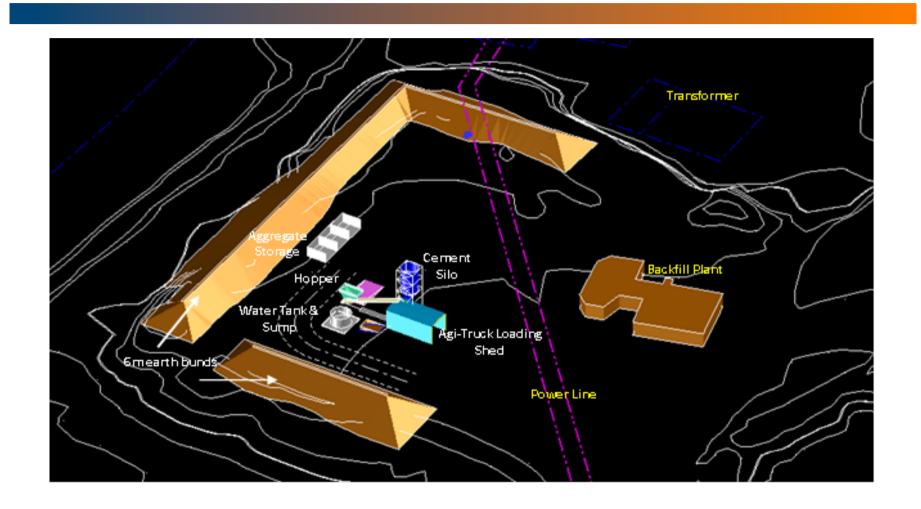
CBP – Use & Inputs During Operations

- Fibrecrete/shotcrete is used for ground support of underground excavations.
- Raw materials used to make fibrecrete/shotcrete are:
 - Coarse & fine aggregate
 - Water
 - Cement
 - Fibres (steel or poly)
 - Admixtures e.g. stabiliser, accelerator
- Mobile equipment used during operation:
 - Front end loader
 - Agitator truck

CBP - Typical Concrete Batching Plant



CBP – Proposed Layout



CBP - Construction

Construction Period - 5 weeks:

- Mobile equipment required; Excavator, grader, dump truck, water truck and agi-truck. Steps:
 - 1. Bund construction 470 dump truck return trips
 - 2. Manufacture of batch plant components by off-site supplier
 - 3. Earthworks and civil works for foundations
 - 4. Delivery and installation of the plant on site
- Construction activities will occur 7am to 6pm Mon to Fri, 7am to 1pm Sat and no activities will occur on Sundays or Public Holidays.

CBP – Major Vehicle Movements - Operations

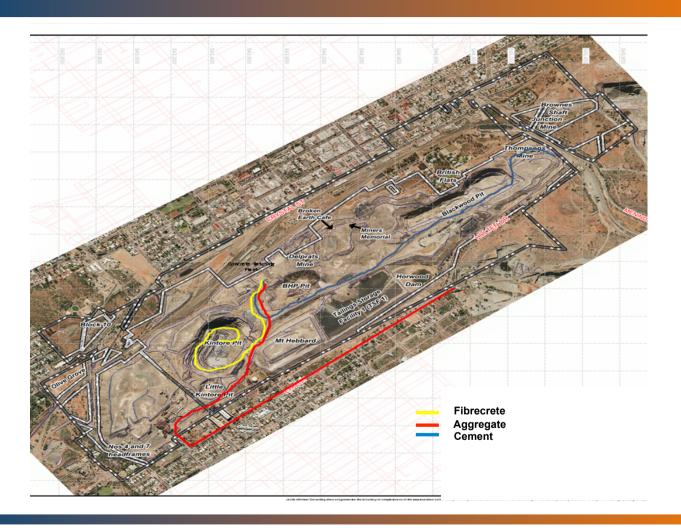
	Return Trips	
Vehicle Movements Type :	Monthly	Annual
Current External Public Road: Agi movements from supplier to mine	95	1,140
 Proposed External Public Road: Aggregate B-Double transport from Quarry to mine 	50	600
Proposed Internal Road CML7: ISO cement transport on mine site	21	252
Proposed Internal Road CML7: Agi movements on mine site	253	3,036

Main Transport Changes:

- All external road deliveries; 07:00-18:00 Monday to Saturday and 08:00-13:00 Sunday and Public Holidays.
- Offsite road vehicle movements will reduce by approximately 50%
- No additional rail movements. ISO's added to existing trains



CBP – Major Vehicle Movements - Operations



Tailings Storage Extension Visko Sulicich

TSF Extension – Surrounding Environment



TSF Extension – Proposed Embankments

Embankment 1: Central and Western Side of Pit:

- Compacted waste rock. Founded predominantly on weathered rock on pit rim and upstream slope partly on consolidated tailings.
- > 160 m long, 9m high, 5 m wide crest
- Retaining wall waste rock construction, 0.5m to 2m high and 35m long.

Embankment 2: Northern End of Pit:

- Constructed of compacted waste rock and founded entirely on weathered rock on pit rim and excavation of Spillway.
- > 450 m long, 6 m high, 5 m wide crest

Embankment 3: Central and Eastern Side of Pit:

- Compacted waste rock. Bounded by access road and founded mostly and in places entirely, on consolidated tailings.
- > 350 m long, 4 m high, 5 m wide crest

TSF Extension – Construction & Major Vehicle Movements

Construction to be Undertaken Sequentially – in 2 stages

Stage 1

EMB 2 – 21 weeks:

- 2385 dump truck movements (averaging 2.6ph)
- Excavator, dozer, rollers (Ige &sml), Agitruck, forklift, water truck

Spillway – 4 weeks:

- 1000 dump truck movements (averaging 7.1ph)
- Excavator, dozer, Agi-truck, water truck

AND WHEN TAILINGS REACH REQUIRED HEIGHT (12 months) → Stage 2

Stage 2

EMB3 - 16 weeks

- 1731 dump truck movements (averaging 2.8ph)
- Excavator, dozer, rollers (Ige &sml), Agitruck, water truck

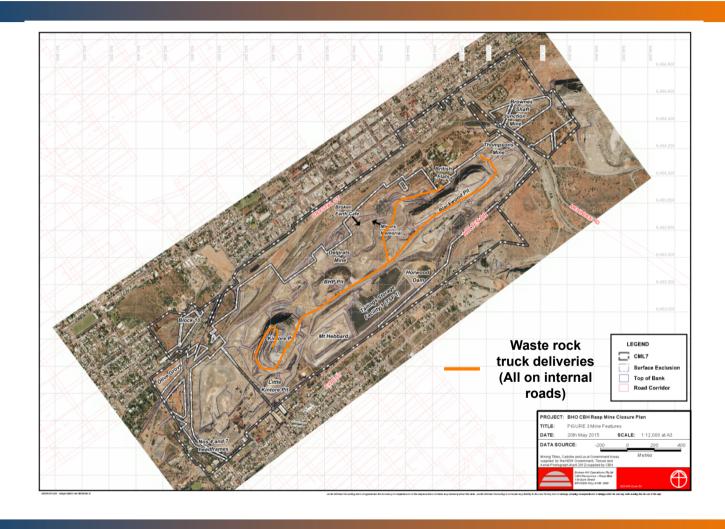
EMB1 - 15 weeks

- 1158 dump truck movements (averaging 2.0ph)
- Excavator, dozer, rollers (lge &sml), Agitruck, water truck

TSF Extension – 2 Staged Construction



TSF Extension – Major Vehicle Movements



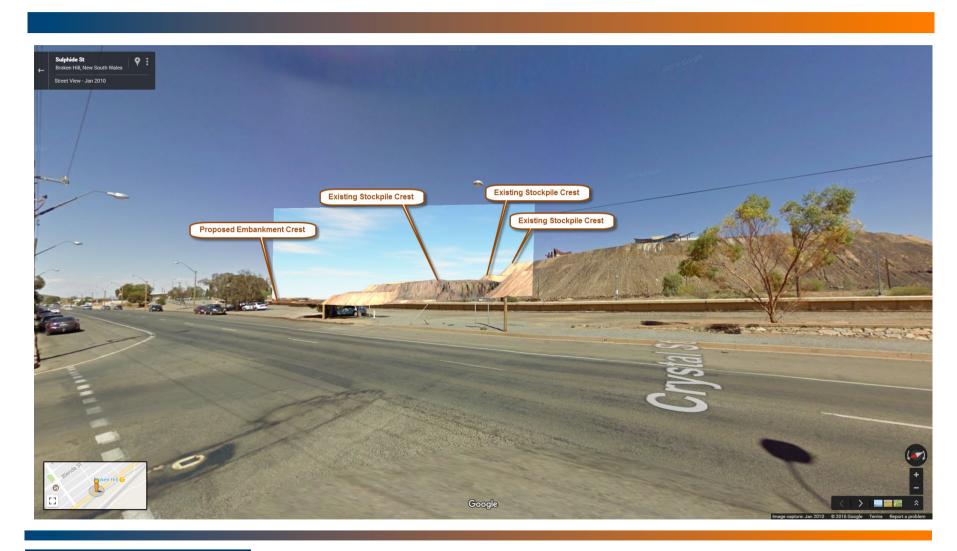
TSF Extension – Current Aspect



TSF Extension – with Embankments



TSF Extension – Visual Impression of Environment



Environment Assessment Results Gwen Wilson

Environment Assessment Results – Noise Modelling

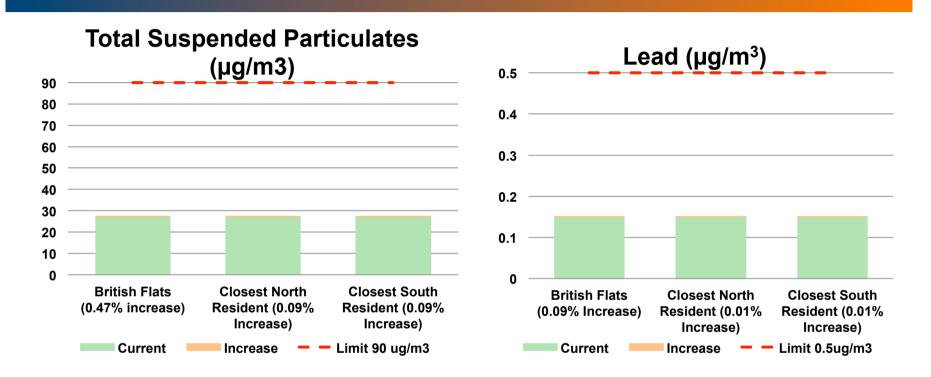
Cumulative Noise Levels (Existing + Construction of CBP / EMB):

- Majority of noise receptors within criteria
- Cumulative site noise level is predicted above the criteria at locations A12 (Crystal Street and Menindee Road), A13 and A14 (South Broken Hill near Essential Water).
- Main noise contributor is the dozer and at A14, haul road movements (from haulage trucks and water cart)
- Exceedence is 1 to 4 dB(A) (people can hear noise increase above 2 dB(A))
- A12 only during construction of EMB2 (3dB) (base level 51 dB)
- A13 only during construction of EMB3 (1dB) (base level 43 dB)
- A14 during embankment construction (2-4dB) (base level 40 dB)
- Construction activities occur during day time only = 7am to 6pm Mon to Fri, 7am to 1pm Sat and no Sundays or Public Holidays

Noise Levels (Existing + CBP Operation):

Criteria met at all locations

Environment Assessment Results – Preliminary Dust Modelling



Summary of preliminary air quality modelling:

- Worst case scenario modelled using accumulation of Current Operations + CBP + EMB2
- Annual average emissions and 24-hour worst case (TSP, Pb, PM10 and dust deposition)
- · Results showed compliance with all the NSW EPA criteria
- No additional exceedences of 24-hour PM10 criterion



Potential Environmental Risks

&

Proposed Management

Potential Environmental Risks – Gwen Wilson

POTENTIAL RISKS:

- > Public exposure to increased noise
- Public exposure to increased dust including lead dust levels
- > Community complaints
- > Failure to meet noise criteria
- > Failure to meet air quality criteria
- > Exposure to tailings
- Exposure to contaminated water
- Loss of amenity

FROM:

- Farthworks
- Plant / embankment construction
- Operation of the CBP
- On-site vehicle movements
- Wind entrainment of dust from tailings and capping materials
- Materials handling and placement
- > Tailings wall failure
- Excessive flood waters over-topping embankments
- Water seepage from tailings
- Water runoff from site
- Removal of vegetation
- Height of embankments / cement silo
- Demolition of heritage structure

Summary – CBP Management of Potential Risks Rob Williamson

Noise -

- √ 6 m rock bund
- Concrete slab enclosure w/rubber curtains for Agi-truck loading and slumping
- Construction schedule Mon to Fri 07.00 to 18.00, Sat 08.00 to 13.00, no Sundays or public holidays
- Covered conveyors
- Covers over motors
- Rubber lined hopper for aggregate loading

- Daytime deliveries
- Squawker reversing beepers
- ✓ Operations inputs delivery schedule –
 Mon to Fri 7.00 to 18.00, Sat 08.00 to 18.00, no Sundays or public holidays

Dust -

- Covered conveyors
- Water sprays
- ✓ Application of chemical suppressant on roads
- ✓ Water trucks

Summary – TSF Management of Potential Risks Visko Sulicich

Noise

- ✓ Construction schedule Mon to Fri 07.00 to 18.00, Sat 08.00 to 13.00, no Sundays or public holidays
- Staged construction
- Squawker reversing beepers

Stability & Integrity

- ✓ Meets all requirements of the NSW DSC
- ✓ Designed for 1:10,000 year earthquake event
- ✓ Designed for 1:1,000,000 rainfall event
- ✓ Installation of geomembrane liners
- Collection systems for seepage and stormwater runoff

Dust

- Waste rock embankments
- Moisture compaction process for laying waste rock
- Automatic water spray system during operations triggered by dust and wind monitoring equipment
- ✓ Application of chemical suppressant
- ✓ Placement of waste rock at cessation

Heritage

Installation of retaining wall to protect old mining residence

TSF – Water Spray System – Gwen Wilson



Next Steps in Application Process

Gwen Wilson

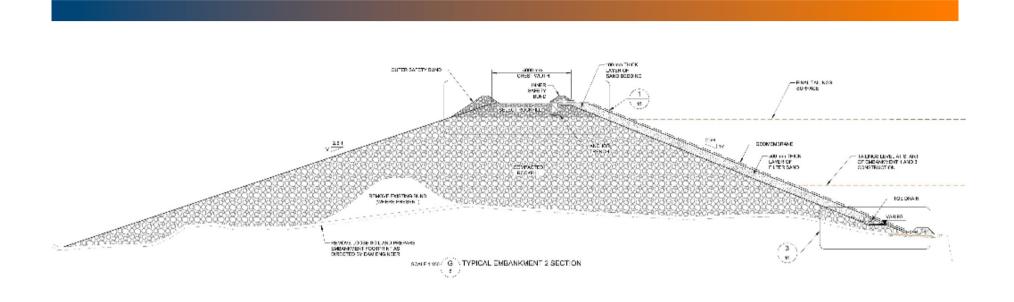
Next Steps

- Submit application to Department of Planning and Environment (DPE)
- Public Exhibition Period 30 days
- Submissions received by government agencies and members of the public
- Rasp responds to submissions
- DPE reviews and accepts response or seeks changes
- DPE assesses application
- DPE makes determination
- Rasp makes application to update EPA licence
- EPA review (changes) updates
- Rasp makes application to update Mining Operations Plan to Division of Resources & Energy (DRE)
- DRE reviews (changes) updates

Rasp can proceed to construction – anticipate 1st half of 2018

Thank you

TSF Extension – Typical Cross Section of Embankment



Downstream slope comprises: Compacted rockfill (max size 200 mm), Filter Sand true thickness 0.5 m with seepage collection pipes discharging to sumps, and Geomembrane Liner comprising 2 mm HDPE (Embankment No. 2) and 2 mm LLDPE for Embankments 1 and 3